

Pressure-sensitive laminating films **WinteriorProtect50UH**

ID: 40VP04600

Features

- Pressure-sensitive laminating films with hard coating treatment on the surface (scratch resistance)
- It protects the image surface and enhances appearance and durability by laminating in printing materials.
- As polyester films are used for face stock, it provides high transparency.
- Ideal for window decorations, indoor application only

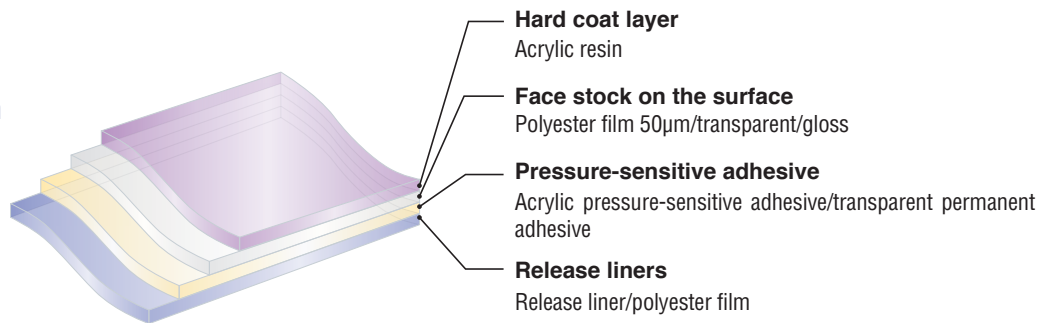
Applications

For indoor applications

Standard sizes

- 1,100mm × 50m rolls
- 1,250mm × 30m rolls
- 1,560mm × 30m rolls

Product configuration



Weight: 170g/m² (Includes release liner)

Properties

Adhesion (value)

| Test items | Unit | Properties | Test panel | Test method |
|---|--------|------------|------------|---------------|
| Adhesive strength 30 minutes after adhering | N/25mm | 16.3 | Stainless | LINTEC method |
| Adhesive strength 24 hours after adhering | N/25mm | 23.9 | Stainless | LINTEC method |
| Adhesive strength 30 minutes after adhering | N/25mm | 12.0 | Glass | LINTEC method |
| Adhesive strength 24 hours after adhering | N/25mm | 24.5 | Glass | LINTEC method |
| Ball tack | No. | 8 | — | J.Dow method |
| Holding strength | Second | NC 30000 | Stainless | LINTEC method |

LINTEC method

- Adhesive strength test method : Test instrument: load-cell tensile tester, release angle: 180°
Test conditions: 23°C 50%RH, release speed: 300 mm/min
One round trip with a rubber roller of 2kg adhesion pressure
Test panel : Stainless panel (SUS304 #360 polishing finish)
Float glass
- Holding strength test method : Angle: 0°, test conditions: 40°C, adhesion area: 25 mm×25 mm,
Five round trips with a rubber roller of 2kg adhesion pressure, still load: 9.8N
Test panel : Stainless panel (SUS304 #360 polishing finish)
- B: Base material failure Cf: Cohesion failure At: Adhesive transfer Zip: zipping NC: No creep



LINTEC Corporation *Linking your dreams*

● Head Office: 23-23 Honcho, Itabashi-ku, Tokyo 173-0001, Japan

Contact: Building & Decorative Materials Sales Dept. Kowa Iidabashi Bldg., 2-1-2 Koraku, Bunkyo-ku, Tokyo 112-0004, Japan
TEL. +81-3-3868-7733 FAX. +81-3-3868-7755
E-mail: lag@post.lintec.co.jp

<http://www.lintec-global.com/>

Film properties(value)

| Item | | Unit | Properties |
|------------------------|----|--------|------------|
| Tensile strength | MD | N/25mm | 96.5 |
| | CD | N/25mm | 142.3 |
| Tensile expansion rate | MD | % | 96.7 |
| | CD | % | 72.9 |

Optical properties

| Item | Unit | Properties |
|------------------------------|------|------------|
| Ultraviolet ray transmission | % | 7.74 |
| Visible light transmission | % | 92.2 |

Example of the combined use of materials

Our recommended printing materials by applications.

<<Window display applications (Applied from inside)>>

| Item No. | Face stock | Texture | Thickness | Pressure-sensitive adhesive | Standard sizes | Application |
|----------|----------------|-------------|------------|-----------------------------|----------------------|--|
| | | | (μ m) | | (mm×m) | |
| E-1000ZC | Polyester film | Transparent | 75 | Permanent adhesive | 1,000×30 1,220×30 | For short-term outdoor and indoor applications |
| E-1004RC | Polyester film | Transparent | 75 | Removable adhesive | 1,000×30 1,220×30 | For short-term outdoor and indoor applications |

* Durability (usable period) may decline depending on the combined printing materials.

Precautions

- Numerical values in this data sheet are based on the results of our tests, and are not guaranteed. Please verify performance in advance according to your application.
- Use the product within one year of purchase. Use the product as early as possible after opening.
- It does not provide removable performance as it is a permanent adhesive.
- Make sure of the adhesion of this pressure-sensitive laminating film and ink by conducting a test in advance. For ink, please consult with printer manufacturers or ink manufacturers.
- To use for joints and the same surface, use the same lot.
- Do not use outdoors as the laminating films are exclusively for adhering indoors.
- Please consult with us if you wish to use the product for special applications.

Storage methods

- Avoid high temperature, low temperature and humidity for storage. Be sure to put this product in a bag, and hang it in the air. Make sure that it is not exposed to direct sunlight.
- Prevent it from being exposed to fluorescent light at close range.
- Recommended ambient temperature: 10°C-30°C, humidity: 70%RH or less
The adhesive strength and holding strength become lower at low temperature or high temperature, and it is detached easily.
- Avoid contact with water, chemicals, and shock.



Precautions for output and processing

- Applying tension (brakes) excessively during the laminating process may cause curls.
- If compression bonding is insufficient during the laminating process, some air will remain between the printing materials and laminating films and become white. This may cause squeegee marks during work and bulging after work.
- Do not touch the output surface of printing materials directly with your hand during the laminating process. Sebum, oil, dirt, and scratches may lower print quality.
- Do not carry out post-processes such as laminating after printing until the ink is dried completely. For the time needed to dry ink, please contact your printer manufacturer.
- For output products with focus placed on color tones, check the change after laminating in advance.

Precautions for install

- Install ambient temperature: 10°C-40°C
- Install at high temperature may raise the initial adhesive strength and soften products.
- Operating temperature: -30°C-80°C

About maintenance after install

- Wipe with wet soft cloth for normal cleaning. If products get very dirty, use a neutral detergent (a concentration of 1 to 2%) depending on the degree of dirt. When a neutral detergent is used, wipe completely with a wet cloth so that the detergent will not remain.
- Do not use ammoniac, chloric, or organic detergents.
- Do not wipe with a dry cloth.
- Do not use materials that may scratch the film surface, such as cleansers, hard cloth, and paper.
- If there is a joint on the film surface, wipe in the direction of the joint.
- Do not hit with hard articles or sharp objects.
- Keep away from cigarettes and other heat sources.
- Do not post a poster with cellophane tape, or articles that use adhesives such as badges and cutting sheets.

* If you have questions about our products, please contact us.

* This sheet provides product information and information about the environment and safety, and does not guarantee performance or quality.

* Product specifications and appearance are subject to change without notice for the purpose of improvement.

